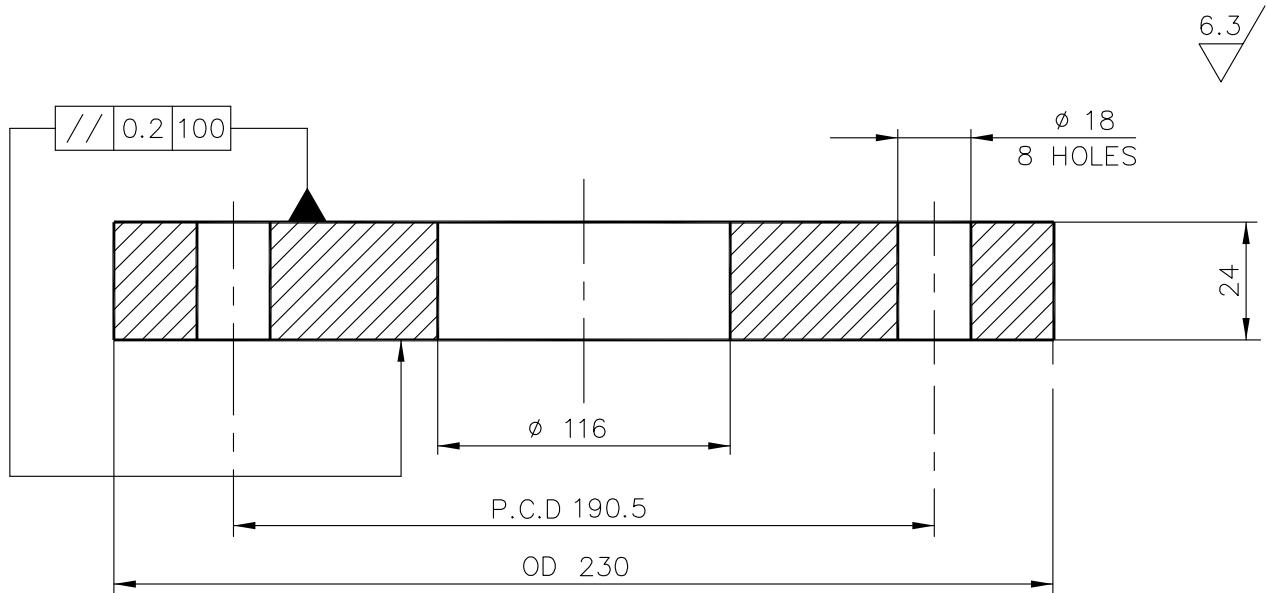


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REV	DATE	ALTERED
01		APPROVED

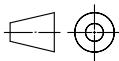
ALL DIMENSIONS ARE IN MILLIMETRES



NOTES

- 1.TOLERANCE ON OUTSIDE DIAMETER + 2
- 2
- 2.TOLERANCE ON PITCH CIRCLE DIAMETER + 2
- 2
- 3.TOLERANCE ON THICKNESS + 3
- 0
- 4.TOLERANCE ON BORE + 1
- 0
- 5.TOLERANCE OF ECCENTRICITY BETWEEN PCD + 2
- 2
- AND MACHINED FACING DIAMETER

01	PLATE T=25; OD=230	15 011 081 0000	C	5.450
		IS 2062 E250B		
VAR NO.	DESCRIPTION	MATL. CODE	A	UNIT
		MATL. SPECN.	C	DI
				UNIT.WT.(Kg)
				QTY.

 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.				DRN	NAME P SURESH	SIGN	DATE 24.08.17	NO.OF VAR	
				CHD	R SESHAGIRI		24.08.17		
				APPD	R SESHAGIRI		24.08.17		
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.			ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S.	5.450					
TITLE				CARD CODE	DRAWING NO.				REV
FLAT FACED FLANGE NB 100 ; CL.150				U 01	4-80-468-81450				00